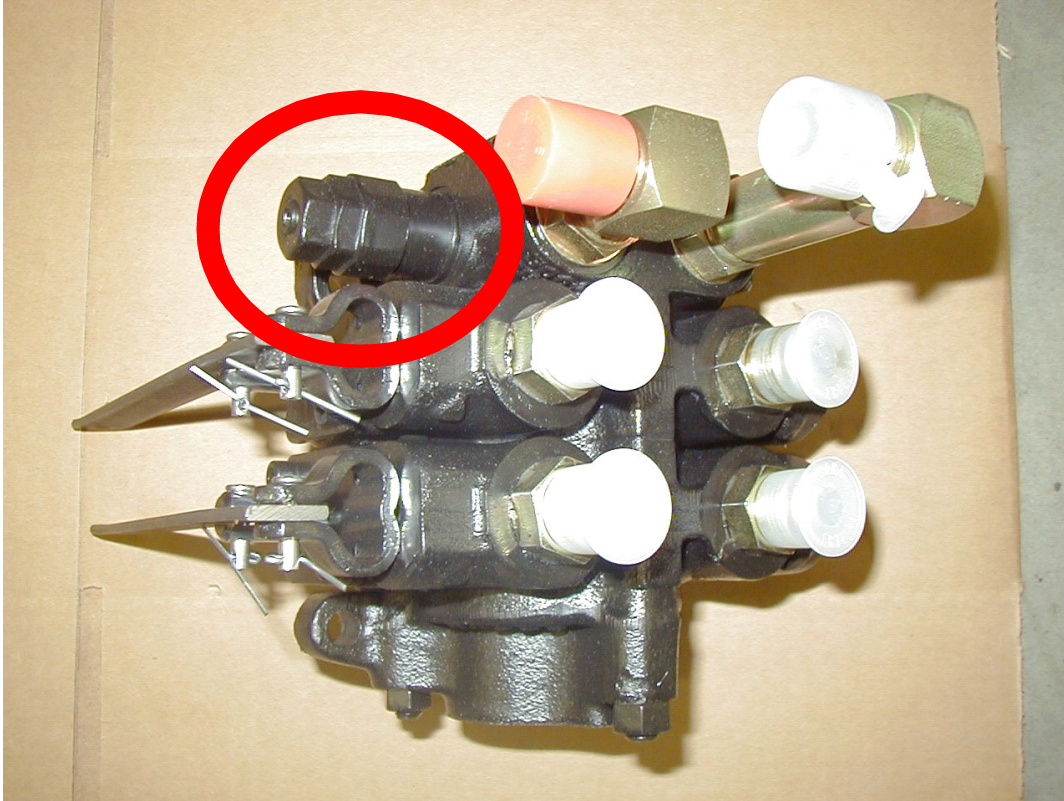


Hydra Bed **MANUAL** control valve *Pressure Relief Setting Procedure*



To adjust the pressure relief setting on a Husco 5000 Series manual control valve:

1. Temporarily connect a hydraulic pressure gauge with minimum 3,000psi capability to a system quick coupler.
2. With pump turned on, activate appropriate control to pressurize the gauge; note the indicated pressure.
3. Loosen the $\frac{3}{4}$ " locking nut on the pressure relief adjusting screw.
4. Using a $\frac{5}{32}$ " Allen wrench, turn the screw clockwise to increase pressure to the correct 2,450 psi setting.
5. Tighten the locking nut and verify that the pressure gauge indicates the desired 2,450 psi.